

Date: Tuesday, 8/21/2007 3:43:18 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 34178		
Estimate Number	: 12834		
P.O. Number	: N/A	Part Number	: D33353
This Issue	: 8/21/2007 S.O. No. : N/A	Drawing Number	: D3335 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 31931	Material	: N/A
Written By	: <u>[Signature]</u>	Due Date	: 9/10/2007 Qty: 4 Um: Each
Checked & Approved By	: <u>[Signature] 0822</u>		
Comment	: Est. A 06.02.10 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3335	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Spring

B# B25925

SAD 07-09-22

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut spring as per dwg D3335

B

SAD 07-09-22

(4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

En 07-09-24 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 ID & STOCK

07/09/24 (4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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(4)

Comment: FINAL INSPECTION/W/O RELEASE

D 07-09-24

Job Completion



u 07-09-24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: PD Date: 07/09/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

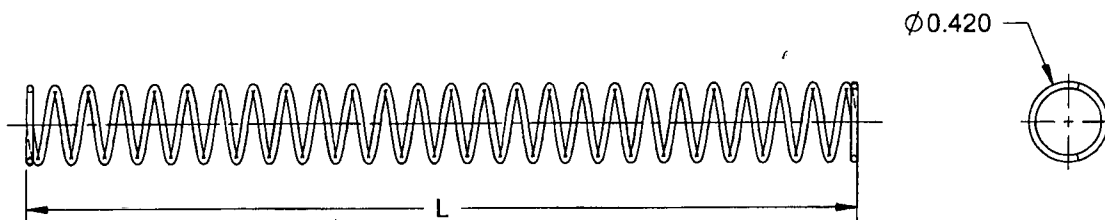
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19		TITLE SPRING	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED
20/03/07

SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
2) MATERIAL: SPRING STEEL, $\phi 0.035$ WIRE
3) FINISH: LPS PROCYON
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES



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